AMENDMENT TO CLAIMS

1. (currently amended) A process for manufacturing an [[our]] abrasive stone comprising ~~composing~~ the steps of

punching a plurality of holes through a flat steel plate ~~palate~~,

de-burring said steel plate and nickel plating the bottom of said plate,

applying said [[the]] steel plate to a plastic material,

casting the plastic material to form a base and forcing the plastic material through said [[the]] plurality of holes,

grinding the surface of said [[the]] steel plate,

applying flash nickel plating to the surface of said [[the]] plate, and

plating a nickel diamond material three times on the surface on the surface of said plate.

~~applying multiple layers of nickel diamond material on the surface of the plate~~.

2. (currently amended) The process according to Claim 1 wherein said holes are oval and extend ~~external~~ laterally across the plate in rows.

3. (original) The process according to Claim 2 wherein a portion of the steel plate is free of holes.